

Special application
Professional cleaning machines



Individual solutions for cleaning industrial components



Miele professional cleaning machines are the professional solution for cleaning and drying components from industrial manufacturing processes.

In many fields of industrial production, cleaning and drying processes are required for a wide range of items such as circuit boards, soldering frames, metal templates, metal components, instruments, technical and optical glassware, magazines, boxes, racks etc.

Miele professional cleaning machines provide the perfect solution for your professional cleaning requirements.

Catering for a variety of throughputs, they enable large volumes and bulky items to be cleaned economically. Miele professional cleaning machines can accommodate up to five levels at a time, depending on the size of the items being cleaned. The cleaning quality required will vary according to several criteria (base material, type of soiling and manufacturing process). Cleaning requirements range from an **interim cleaning process** (e.g. for soldering frames) and **cleaning prior to coating** (glass substrates, drills, cutting tools), through to **particle decontamination under clean room conditions** (e.g. boxes, racks, chip trays).

The advantages of Miele professional cleaning machines at a glance

- Use both a fresh-water circulation and a water recovery system
- Space-saving
- Fully automatic programmes
- Reliable technology – made in Germany
- Individually programmable, password protected
- Nationwide on-site servicing available through Miele Service Department
- Low operating costs

Typically Miele

Application: electronics

- Unpopulated, populated or misprinted circuit boards and ceramic substrates
- Soldering frames, soldering masks and metal templates

Types of soiling

- Milling dust, solder paste, flux residues and SMT adhesives

Cleaning requirements:

- Before populating
- After soldering
- After printing
- Before circuit tests
- Before lacquering
- After misprinting

Application: metal components

- Steel, stainless steel aluminium, copper, brass, diecast zinc, hard alloys

Types of soiling

- Oil, emulsions, polishes, metal particles, lapping abrasives

Cleaning requirements:

- Interim or final clean
- Before assembling or packing
- Before sticking, lacquering, welding, soldering
- Before setting
- Before coating (e.g. TiN and TiC)

Application: glass and optical ware

- Coated and uncoated glass, e.g. moulded glass, safety glass, optical lenses

Types of soiling

- Dust, glass dust, fingerprints, particles, lapping abrasives, polish, wax crayon

Cleaning requirements:

- Interim or final clean
- Before and after coating

Application: clean rooms

- Boxes, racks and chip trays

Types of soiling

- Dust, particles, photosensitive resist

Cleaning requirements:

- Particle decontamination
- Interim or final clean
- Before assembly or packing
- In clean rooms (e.g. Class 100)

Application: plastics

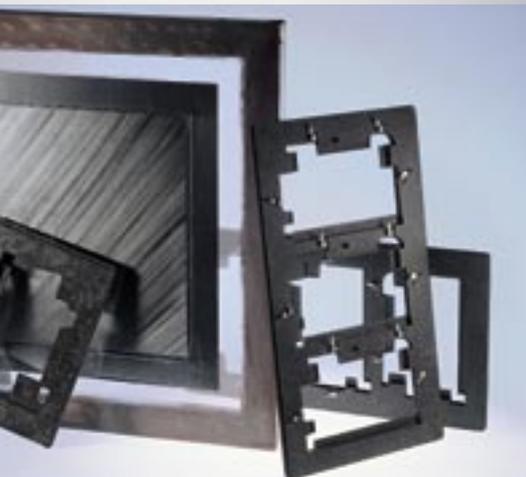
- Plastic components, magazines and transport containers

Types of soiling

- Separating agent, dust, particles, oil

Cleaning requirements:

- Interim or final clean
- Before assembly or packing



Flexible solutions, exceptionally simple to operate



The freely programmable PROFITRONIC controls on all Miele professional cleaning machines give maximum flexibility when programming.

Miele PROFITRONIC controls are high-performance and fully electronic. Each step of a programme is shown in the display in clear text or graphic symbols. There are 64 programme places, of which 7 are occupied by service programmes and 6 are standard cleaning programmes. Customer specific programmes are programmed during commissioning.

Miele PROFITRONIC controls at a glance

- Freely programmable, fully electronic controls
- 64 programme places
- Programme selector dial
- 4-line display with user navigation in clear text
- Programme selected, Programme sequence, Washing and Drying temperatures, Fault and Service prompts are all shown in the display
- Continuous monitoring of all process parameters
- Machine can be programmed directly, or by a Miele Service Technician using a PC/laptop
- Serial interface RS 232 for PC or printer connection for obtaining process documentation and for networking

Individual cleaning programmes and water recovery

All Miele professional cleaning machines work very individually and economically, thanks to a two-part drainage system and water recovery system.

Cleaning programmes for industrial applications can consist of several process stages. For example, a batch of metal and glass substrates can be processed using an alkaline wash, an acid neutralising cycle, a rinse, a final rinse and a drying cycle.

To start a cycle, the Miele professional cleaning machine first has to be filled with either fresh water or water from a special water recycling unit. During the cycle, the water is circulated throughout the cabinet by means of rotating spray arms. Chemicals e.g. cleaning agents, neutralising agents and anti-corrosion agents are dispensed, depending on the programme.

The water may be heated up, depending on the programme. At the end of a cycle, the water will be pumped out of the machine into the drainage system, or into a suitable recovery system for recycled water.

All Miele professional cleaning machines either come with a double drain hose as standard (IR 6002), or they can be fitted with one as an optional extra (G 7823/ G 7824, G 7825/G 7826, PG 8527/PG 8528). The two-part drainage system means that the operator can decide whether the used water is drained away or directed into a suitable water recycling unit or disposal unit.

The IR 6002 has an additional pump fitted as standard which draws the processed water back out of the reservoir into the machine. This pump needs to be fitted to the G 7823 – PG 8528 models as an optional accessory if required.

By using the appropriate accessories, the processes described below (e.g. **B** and **C**) can be combined. The system can also be used entirely on recirculation mode (recirculating chemicals and water), avoiding the need for any drainage.

The diagrams illustrate the differences between the three types of water processing:

Process A (fresh water process)

- Fresh water intake for every phase
- Cleaning agent concentration 0.3–1%

Advantage: higher and more uniform standard of cleaning

Process B (cascade process)

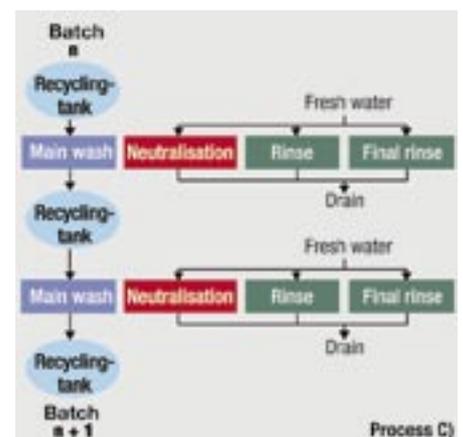
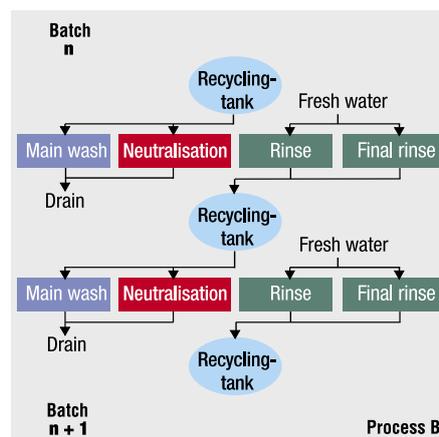
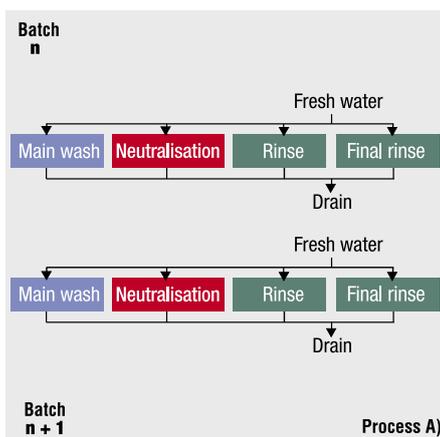
- Rinse water is recovered
- Cleaning agent concentration 0.3–1%

Advantage: reduces the total water consumption by 30–60%

Process C (recirculation process)

- Cleaning water is recovered
- Cleaning agent concentration 5–30%

Advantage: reduces the overall consumption of cleaning agents



The Miele professional cleaning machine IR 6002



Professional cleaning machine IR 6002

Design

- Front-loading free-standing machine with lid
- No baskets
- Stainless steel casing

Controls

- Freely programmable PROFITRONIC controls
- 64 programme places, including 7 service programmes and 6 standard programmes
- Customer specific programmes are programmed during commissioning

Features

- High quality stainless steel cabinet and spray arms
- Can be equipped for automatic mobile unit recognition
- Electric door safety lock
- Peak load cut-out
- Programme failure cut-out
- Serial interface for process documentation
- Circulation pump, max. throughput 600 l/min.

Washing technology

- Fresh water system, max. temp. 93°C
- 2 drain pumps

- 1 pump for redirecting water back into machine
- 2 NTC probes for controlling and monitoring the temperature
- Water inlet via flow meter (tolerance < 2.5%)
- 4-stage suds filtration: flat filter, coarse filter, glass shard filter, micro fine filter

Water connection

- 3x 170 cm inlet hoses, 1/2" with 1/2" BSP female thread
Cold water 1.5–10 bar (150–1000 kPa)
Hot water 1.5–10 bar (150–1000 kPa)
Demin. water 0.6–10 bar (60–1000 kPa)
- 1x DN 25 connection for water recovery
- 2x DN 22 connections for drain/machine

Electrical connection

- 3 N AC 400 V 50 Hz
- 1.8 m, 5 x 2.5 mm² connection cable
- Heater rating 9 kW
- Total connected load 10.2 kW
- Fuse rating 3 x 16 A

Dispenser pumps

- 1x DOS 3 dispenser pump (bellows) for liquid acidic agents
- 1x DOS 1 dispenser pump (bellows) for liquid cleaning agent
- Chemical containers not supplied

Optional dispenser pumps

- DOS 2 dispensing pump for liquid acidic additives/rinsing agent
- DOS 4 dispensing pump for liquid cleaning agents/chemical disinfectants

Water softener

- Large capacity water softener for cold and hot water to 70°C

Drying unit

- Preliminary filter, EU 4
- Particulate filter, S-class HEPA filter, EU 13
- Connected load: Fan 0.3 kW, Heating element 2.3 kW, Total 2.6 kW
- Air throughput 55 m³/h
- Temperature programmable from 60–115°C in 1°C steps
- Time programmable from 1–240 min. in 1 min. steps

Dimensions/weight

- External dimensions H 1175/W 900/D 700 mm
- Internal dimensions H 500/W 535/D 500 mm
- Loading height 585 mm
- Weight (empty) 192 kg

Test certificates awarded

- VDE, EMV, DVGW, IP X1, CE

Baskets and inserts for Professional cleaning machine IR 6002



O 500 upper basket

- For 37 Euroboards
- 40 holders, H 70 mm
- Clearance: 180 mm
- Built-in spray arm
- H 241, W 531, D 475 mm



U 500 lower basket

- For 39 Euroboards
- 39 holders, H 70 mm
- Clearance when used in combination with the following upper baskets:
O 188/1 approx. 266 mm +/- 20 mm
O 500 approx. 240 mm +/- 25 mm
- H 93, W 535, D 516 mm



O 188/1 upper basket / carrier

- Open front
- For various inserts
- Clearance: 165 mm +/- 20 mm
- Built-in spray arm
- H 215, W 531, D 475 mm



U 874/1 lower basket / carrier

- Open front
- For various inserts
- Clearance when used in combination with the following upper baskets:
O 188/1 approx. 266 mm +/- 20 mm
O 500 approx. 240 mm +/- 25 mm
- H 50, W 534, D 515 mm



U 501 lower basket

- As U 500, except –
- 39 holders, H 130 mm
- H 193, W 535, D 516 mm

E 500 insert 1/1

- Insert for U 874/1 lower basket
- For 8 soldering frames
- 8 sections, 53 mm apart
- H 300, B 530, D 53 mm



E 439/1 mobile unit

- With 3 or 4 levels, for various inserts
- 2 built-in spray arms
- 2nd level from the bottom removable
- Clearance (level 1 = lowest level)
Level 1: H 76, W 488, D 510 mm (without 2nd level, H 160 mm)
Level 2: H 74, W 510, D 510 mm
Level 3: H 94, W 520, D 475 mm
Level 4: H 95, W 490, D 460 mm
- Magnetic strip ML/2 for automatic mobile unit recognition

Illustration shows E 439/1 with E 142 mesh trays



E 404/1 mobile unit

- Holds 38 components in 3 rows
- Injector system for internal cleaning of long hollow instruments



E 492 insert 1/2

- 9 holders, H 86 mm, 49 mm apart
- H 120, W 256, D 86 mm

Accessories for Water softener and Aqua purificator



PG 8597 AquaSoft System, Twin-tank water softener

- For continuous supply of softened water for max. supply hardness of approx. 40°d (7.2 mmol/l)
- H 570, W 360, D 360 mm
- Weight (excl. salt) approx. 30 kg
- Freestanding unit on castors. Filled from top.
- Plastic outer panelling
- Throughput: Constant supply 19 l/min, max. flow 30 l/min
- Level controlled twin-tank system
- No electrical connection required
- Equipped with 2 x 4.5 l resin-filled containers and 1 container for 20 kg of salt
- Water connection
2 pressure hoses, approx. 1.5 m, 3/4" threaded union
1 x cold or hot water, max. 70°C
Min. 1 bar flow pressure to system,
Max. static pressure 8 bar
2.5 bar min. flow pressure on machines without softener
3.5 bar. Min. flow pressure on units with softener
1 x connection from system to machine
2 drain hoses, approx. 1.5 m (DN 8 for reactivation water and overflow.
Odour trap and non-return valve to be provided on site.
- Water consumption 19 l/reactivation cycle



G 7895/1 Aqua purificator Cabinet unit for E310/318

- Cabinet for two E 310 or E 318 water demineralisation cartridges with conductivity meter, generally recommended quality for final rinse < 15 µS/cm
- **Design:** Front loading cabinet, angled fascia, free-standing, can be built under Casing stainless steel
- **Electrical connection:**
AC 230 V 50 Hz
- **Water connection:**
2 pressure hoses, approx. 1.2 m long with 3/4" BSP female threaded union –
1 for cold water connection to cartridge, 2.5-10 bar
1 for connection between cartridge and machine (pressure loss approx. 1 bar for each cartridge)
- **External dimensions:**
H 850 (820), W 300, D 600 mm



**LWM module C
Conductivity meter**

- For water demineralisation cartridges E 310/E 318, H 118, W 235, D 110 mm, 0-20 µS/cm
- Electrical connection: AC 230 V 50 Hz
- 2 hoses, 1.9 m long with 3/4" threaded union (supplied)
- Conductivity to approx.:
1.5 µS/cm for tridistillate
2.5 µS/cm for bidistillate
20.0 µS/cm for monodistillate



E 313 wall mounting

- For manual dispensing of aqua purificata, pressure proof to 10 bar, complete with 150 cm long pressure hose



E 314 stand

- For manual dispensing of aqua purificata, pressure proof to 10 bar, complete with 150 cm pressure hose



**E 310 water demineralisation cartridge/
full**

- Pressure-proof stainless steel cartridge, with vent and pressure relief valve for 2.5-10 bar, containing 20 l mixed resin which can be reactivated, Ø 240 mm, H 570 mm
- The capacity depends on the total mineral content of the untreated water and the max. accepted conductivity

Max. conductivity values

5 µS/cm	10 µS/cm
5° dH 4,250 litres	4,500 litres
10° dH 2,125 litres	2,250 litres
15° dH 1,420 litres	1,500 litres
20° dH 1,070 litres	1,125 litres
25° dH 850 litres	950 litres
30° dH 710 litres	750 litres

The figures given depend on reference values.

**E 318 water demineralisation cartridge/
empty**

- Pressure-proof stainless steel cartridge, with vent and pressure release valve for 2.5-10 bar, for 20 litres E 315 disposable resin, Ø 240 mm, H 570 mm

E 315 disposable resin 20 l

- Vacuum packed in 2 x 10 litre plastic bags, includes filtering bag for use when exchanging bags, packed in box, 20 litres mixed resin for E 318 water demineralisation cartridge

E 316 refill set for disposable resin

- Plastic container with lid and funnel, storage capacity 30 litres disposable resin

Miele professional cleaning machines in a choice of sizes



Professional cleaning machine G 7823

- Front-loading with single drop-down door
- **Internal cabinet dimensions**
H 510, W 530, D 620 mm
- 2 circulation pumps, max. throughput. 300/500 l/min
- 2 dispensing pumps as standard, option of 2 further pumps
- Mobile unit with 1-4 levels (optional)
- Width of machine 900 mm
- Freely programmable PROFITRONIC controls

Professional cleaning machine G 7824

- Same as G 7823, except
- Through feed barrier machine with 2 drop-down doors

Cabinet volume 167.6 litres



Professional cleaning machine G 7825

- Front-loading with single drop-down door
- **Internal cabinet dimensions**
H 683, W 541, D 617 mm
- 2 circulation pumps, max. throughput. 300/400 l/min
- 2 dispensing pumps as standard, option of 2 further pumps
- Mobile unit with 2-5 levels (optional)
- Width of machine 900 mm
- Freely programmable PROFITRONIC controls

Professional cleaning machine G 7826

- Same as G 7825, except –
- Through feed barrier machine with 2 drop-down doors

Cabinet volume 228 litres



Professional cleaning machine PG 8527

- Front-loading with single lift-up door
- **Internal cabinet dimensions**
H 675, W 650, D 800 mm
- 2 circulation pumps, max. throughput 400/600 l/min
- 2 dispensing pumps as standard (3 additional dispensing pumps, optional)
- Mobile unit with 2-5 levels (optional accessory)
- Width of machine 1150 mm
- Freely programmable PROFITRONIC⁺ controls
- 400 kg loading capacity (optional)

Professional cleaning machine PG 8528

- Same as PG 8527, except –
- Through feed barrier machine with 2 lift-up doors
- 400 kg loading capacity (optional)

Cabinet volume 351 litres

Universal mobile units for Miele professional cleaning machines G 7823 – PG 8528

Professional cleaning machines	Mobile units with 2 levels	Mobile units with 3 levels	Mobile units with 4 levels	Mobile units with 5 levels
G 7823/G 7824	E 555 H 298, W 530, D 645 mm Clearance from below: 210/219 mm	E 524 H 390, W 530, D 645 mm Clearance from below: 125/125/125 mm E 525 (extendable to 4 levels) H 298, W 530, T 645 mm Clearance from below: 80/80/219 mm	E 525/1 with E 702 H 458, W 530, D 645 mm Clearance from below: 80/80/90/80 mm	
G 7825/ G 7826 All mobile units have magnetic strip for automatic mobile unit recognition and connection for hot air drying	E 775 H 400, W 530, D 600 mm Clearance from below: H 304, W 482, D 590 mm H 290, W 488, D 546 mm	E 735/1 H 552, W 530, D 600 mm Clearance from below: H 203, W 482, D 590 mm H 203, W 488, D 546 mm H 133, W 488, D 546 mm	E 701/1 H 461, W 530, D 600 mm Clearance from below: H 87, W 482, D 590 mm H 87, W 488, D 546 mm H 87, W 488, D 546 mm H 223, W 488, D 546 mm	E 701/1 with E 702 H 461, W 530, D 600 mm Clearance from below: H 87, W 482, D 590 mm H 87, W 488, D 546 mm H 87, W 488, D 546 mm H 87, W 488, D 546 mm H 81, W 488, D 546 mm
PG 8527/PG 8528 All mobile units have magnetic strip for automatic mobile unit recognition and connection for hot air drying	E 975/1 H 427, W 640, D 790 mm Clearance from below: H 297, W 592, D 780 mm H 290, W 592, D 780 mm	E 935/1 H 524, W 640, D 790 mm Clearance from below: H 202, W 590, D 780 mm H 202, W 590, D 780 mm H 132, W 590, D 780 mm	E 900-4/1 H 557, W 640, D 790 mm Clearance from below: H 112.5, W 593, D 780 mm H 112.5, W 593, D 780 mm H 112.5, W 593, D 780 mm H 114, W 593, D 780 mm	E 900-5/1 H 605, W 640, D 790 mm Clearance from below: H 80, W 593, D 780 mm H 73, W 593, D 780 mm



E 550 mobile unit

- For G 7823/G 7824
- For inserts on one level



E 735/1 mobile unit

- For G 7825/G 7826
- For inserts on 3 levels
- 2 built-in spray arms



E 900-5/1 mobile unit

- For G 7827/G 7828
- For inserts on 5 levels
- 4 built-in spray arms

Special units can be made to order
to meet individual requirements

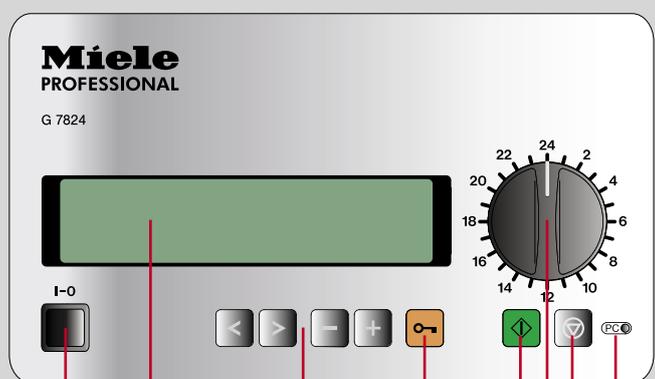
Technical data

IR 6002

Professional cleaning machine	IR 6002
Front loader with drop-down door, without baskets	●
Free-standing with lid	●
Fresh water system, max. temperature 93°C	●
Circulation pump [max. throughput. l/min]	600
Controls/programmes	
Freely programmable PROFITRONIC	●
Electrical safety lock	●
Peak load cut-out	●
Serial interface for process documentation	●
Sensors for automatic mobile unit recognition	Available to order from Miele
Plumbing	
1x cold water connection, flow pressure 1.5–10 bar (150-1000 kPa)	●
1x hot water connection, flow pressure 1.5–10 bar (150-1000 kPa)	●
1x demin. water connection, flow pressure 0.6–10 bar (60-1000 kPa)	●
1x DN 25 connection for water recovery	●
3 inlet hoses approx. 1.7 m, 1/2" with 3/4" threaded union	●
2x DN 22 drain pumps, delivery head height 100 cm	●
2x DN 22 drain hoses from machine	●
1x pump for recovery water	●
Electrical connection	
3 N AC 400 V 50 Hz, connection cable	
approx. 1.8 m, 5 x 2.5 mm ²	●
Heater rating [kW]	9.0
Circulation pump [kW]	1.2
Total connected load [kW]	10.2
Fuse rating	3 x 16
Dispenser pumps	
1x DOS 3 dispenser pump for liquid acidic agents	● (bellows pump)
1x DOS 1 dispenser pump for liquid cleaning agents	● (bellows pump)
Optional dispenser pumps	
DOS 2 dispenser pump for liquid acidic agents/rinsing agent	●
DOS 4 dispenser pump for liquid cleaning agents/disinfecting agents	●
Water softener	
Large capacity for cold and hot water to 70°C	●
Steam condenser	
Rear vent	●
Drying unit / radial fan	
Fan [kW]	0.3
Heater rating [kW]	2.3
Total connected load [kW]	2.6
Air throughput [m ³ /h]	55
Temperature programmable in 1°C steps [°C]	60-115
Time programmable in 1-minute steps [min.]	1-240
Preliminary filter EU 4, filter rating > 95%, filter life 100 h	●
Particulate filter, S-Class HEPA filter, EU 13, filter rating 99.992% (according to DIN standard 24184), filter life 500 h	●
Dimensions/weight	
External dimensions H/W/D [mm]	1175/900/700
Internal cabinet dimensions H/W/D [mm]	500/535/500
Internal cabinet capacity [l]	133.8
Weight [kg]	192
Casing	
Stainless steel (AE)	●
Test certificates awarded	
VDE, EMV, DVGW, IP x1, CE	●



Professional cleaning machine	G 7823 (1 door)	G 7825 (1 door)	PG 8527 (1 door)
	G 7824 (2 door)	G 7826 (2 door)	PG 8528 (2 door)
Dispenser pumps			
1x DOS 10/30 dispenser pump for liquid acidic agents	●	●	–
1x DOS 60/30 dispenser pump for liquid detergent	●	●	–
2 bellows pumps for cleaning, disinfecting and rinsing agents	–	–	●
Comfort mat for 2x 5 l containers	●	–	–
Comfort mat for 2x 10 l containers	–	●	–
4x 10 l containers	–	–	●
Optional dispenser pumps			
1x DOS 10/30 dispenser pump for liquid agents	●	●	–
1x DOS 60/30 dispenser pump for disinfecting agents	●	●	–
Drying unit			
Fan [kW]	0.9	1.8	–
Heater rating [kW]	3.6	7.2	–
Total connected load [kW]	4.5	9	–
Air throughput [m³/h]	125	250	–
Temperature programmable in 1°C steps [°C]	60–115	60–115	–
Time programmable in 1-minute steps [min.]	1–240	1–240	–
Preliminary filter, EU 4, filter rating > 95%, filter life 200 h	1x	–	–
Particulate filter, S-Class HEPA filter, EU 13, filter rating 99.992% (according to DIN standard 24184), filter life 500 h	2x	–	–
Dimensions/weight			
External dimensions H incl. plinth/sump [mm] and MAV H/W/D	2118/900/770	1975	1660
External dimensions H incl. frame with DK [mm]	–	2595	–
External dimensions H incl. frame with dryer unit [mm]	–	–	2420
External dimensions W/D [mm]	900/750	900/750	1150/870
Internal cabinet dimensions H/W/D [mm]	510/530/620	683/541/617	675/650/800
Loading height above floor (incl. plinth)	865	850	860/685/800
Weight [kg]	360	360	408/386
Casing			
Stainless steel (AE)	●	●	●
Test certificates awarded			
VDE, VDE-EMV, DVGW, IP 20, MDD CE 0366	●	–	●
VDE, VDE-EMV, DVGW, MDD CE 0366	–	●	–
Cabinet volume [l]	167.6	228	351



- 1 On/Off
- 2 Display
- 3 Programming buttons
- 4 Door release
- 5 Start
- 6 Programme selector dial
- 7 End
- 8 Optical interface

PROFITRONIC

- Freely programmable, fully electronic controls
- 64 programme places, of which 12 are standard cleaning programmes and 8 are service programmes
- 44 customisable programme places
- Continuous monitoring of all process parameters
- 4-line display with user navigation in clear text
- Programme selected, Programme sequence, Washing and Drying temperatures, Fault and Service prompts are all shown in the display
- Programme selection using rotary dial
- Machine can be programmed directly or by a Miele Service Technician using a PC/laptop
- Serial interface RS 232 for PC or printer connection for obtaining process documentation and for networking

Miele Company Limited
Fairacres
Marcham Road
Abingdon
Oxon OX14 1TW

Internet: www.miele.co.uk
E-mail: info@miele.co.uk

Internet: www.miele-professional.co.uk
E-mail: info@miele.co.uk

Telephone: (01235) 554455
Telefax: (01235) 554477

Miele worldwide:

AUSTRALIA

Miele Australia Pty. Ltd.
1 Gilbert Park Drive
Knoxfield, VIC, 3180
Tel. +61(0)3/97 64 71 30
Telefax +61(0)3/97 64 71 49

AUSTRIA

Miele Gesellschaft mbH.
Mielestraße 1
5071 Wals/Salzburg
Tel. +43(0)50 800-81 481
Telefax +43(0)50 800-81 429

BELGIUM

N.V. Miele S.A.
2.5 Mollem 480
Hof te Bollebeeklaan 9
1730 Mollem
Tel. +32(0)2/451.14.11
Telefax +32(0)2/451.14.14

CANADA

Miele Limited
161 Four Valley Drive
Vaughan, ON L4K 4V8
Toll free: (800) 643-5381
Tel. (905) 660-9936
Telefax (905) 532-2290

CHILE

Miele Electrodomésticos Ltda.
Av. Vitacura 3285
Vitacura
Santiago de Chile
Tel. +56 2 2077171
Telefax +56 2 2065676

CHINA

Miele Beijing Rep. Office
3W Suite 512, Oriental Plaza,
1 East Chang An Avenue
Dong Cheng District
Beijing 100738, P.R. China
Tel. +86 10 85151919
Telefax +86 10 85181797

Miele Shanghai Rep. Office

Suite 4105-06, Plaza 66
1266 Nanjing Road West
Shanghai 200040, P.R. China
Tel. +86 21 62884200
Telefax +86 21 62884100

CROATIA

Miele d.o.o.
Buzinski prilaz 32
10000 Zagreb
Tel. +385/1/66 89 000
Telefax +385/1/66 89 090

CZECH REPUBLIC

Miele spol. s.r.o.
Hněvkovského 81B, 61700 Brno
Tel. +420(0)5/4 35 53-1 11
Telefax +420(0)5/4 35 53-1 19

DENMARK

Miele A/S
2600 Glostrup, Erhvervsvej 2
Tel. +45 43 27 11 00
Tel. Salg/Professional
+45 43 27 15 00
Tel. Jylland +45 97 12 70 66
Telefax hovednr. +45 43 27 11 09
Telefax Salg/Professional
+45 43 27 15 09

FINLAND

Miele Oy
Porttikaari 6, 01200 Vantaa
Tel. +358(0)9/87 59 70
Telefax +358(0)9/87 59 72 99

FRANCE

Miele S.A.S.
9 avenue Albert Einstein
93151-Le Blanc-Mesnil (Paris)
Tel. +33(0)1/49 39 34 44
Telefax +33(0)1/49 39 44 37

GERMANY

Miele & Cie. KG
Carl-Miele-Straße 29
33332 Gütersloh
Tel. 0 180 220 21 21 (6 ct)*
Telefax 0 800 225 57 55
*Only in Germany

GREAT BRITAIN

Miele Co. Ltd. Fairacres
Marcham Road, Abingdon
Oxon OX14 1TW
Tel. +44(0)12 35/55 44 55
Telefax +44(0)12 35/55 44 77

GREECE

Miele Hellas GmbH
Mesogion 257
154 51 N. Psychiko-Athen
Tel. national 01/10 6 79 44 44
international 00 30/2/10 6 79 44 44
Telefax 01/10 6 79 42 09
international 00 30/2/10 6 79 42 09

HUNGARY

Miele Kft.
Alsó Törökvezs út 2.
1022 Budapest
Tel. +36 (06) 1 8806-400
Telefax +36 (0) 1 8006-402

HONG KONG

Miele Hong Kong Ltd.
AIA Plaza, Room 24th Floor,
18 Hysan Avenue,
Causeway Bay, Hong Kong
Tel. +852/26101331
Telefax +852/26901266

IRELAND

Miele Ireland Ltd.
Broomhill Road
Tallaght, Dublin 24
Tel. +353(0)1/461 07 10
Telefax +353(0)1/461 07-97

ITALY

Miele Italia S.r.l.
Strada di Circonvallazione, 27
39057 S. Michele-Appiano (BZ)
Tel. +39 04 71/66 61 11
Telefax +39 04 71/66 63 50

JAPAN

Miele Japan Corp.
E Space Tower 11F
3-6 Maruyamacho
Shibuya-ku Tokyo
150-0044 Japan
Tel. +81(3)5784-0030
Telefax +81(3)5784-0035

KOREA

Miele Korea Limited
Miele Haus, 607-10 Yeoksam-dong
Gangnam-gu
Seoul 135-080
Tel. +82 2 3451 9343
Telefax +82 2 3451 9399

LATVIA

Miele SIA
Kr. Valdemāra 21-621
1010 RIGA
Tel. +371 6 7035232
Telefax +371 6 7035252

LUXEMBOURG

Miele s.à r.l.
20, Rue Christophe Plantin
2339 Luxembourg
Tel. +352/4 97 11-25
Telefax +352/4 97 11-39

MEXICO

Miele S.A. de C.V.
Av. Santa Fé 170
German Centre 0-4-2
Col. Lomas de Santa Fé
01210, México, D.F.
Tel. +52/55/85 03 98 70 and
+52/55/85 03 98 73
Telefax +52/55/85 03 98 74

NETHERLANDS

Miele Nederland B.V.
De Limiet 2, 4131 NR Vianen
Tel. +31(0)3 47/37 88 83
Telefax +31(0)3 47/37 84 29

NEW ZEALAND

Miele New Zealand Ltd.
Unit L, 10-20 Sylvia Park Road
Mt. Wellington, 1060 Auckland
Tel. +64(0)9/573 1269
Telefax +64(0)9/573 1268

NORWAY

Miele AS
Løxaveien 13
1351 Rud
Tel. +47/67 17 31 00
Telefax +47/67 17 31 10

POLAND

Miele Sp. z. o. o.
ul. Gotarda 9
02-683 Warszawa
Tel. +48/022/5 48 40 00
Telefax +48/022/5 48 40 10

PORTUGAL

Miele Portuguesa, Lda.
Av. do Forte, 5
2790-073 Carnaxide
Tel. +351/21/42 48-100
Telefax +351/21/42 48-109

ROMANIA

Miele Appliances SRL
Intrarea Narciselor 8
OTOPENI
Jud. Ilfov
Tel. +40 21 3520777
Telefax +40 21 3520776

RUSSIA

000 Miele CIS
Leningradskij Prospekt, 39A
125167 Moscow
Tel. +7(8)495 745-8992
Telefax +7(8)495 745-8680

SINGAPORE

Miele Pte. Ltd.
163 Penang Road #04-02/03
Winsland House II
Singapore 238463
Tel. +65/67 35 11 91
Telefax +65/67 35 11 61

SLOVAKIA

Miele spol. s. r. o.
Plynárenská 1
82109 Bratislava
Tel. +421/2/53 63 37 37
Telefax +421/2/53 63 37 46

SLOVENIA

Miele d.o.o.
Brncičeva 41 g
1000 Ljubljana
Tel. +386 (0)1563 44-80
Telefax +386 (0) 1563 44-90

SOUTH AFRICA

Miele SA (Pty) Ltd.
63 Peter Place
Bryanston 2194
Tel. +27(0)11/5 48-19 00
Telefax +27(0)11/5 48-19 35

SPAIN

Miele S.A.
Carretera de Fuencarral, 20
28108 Alcobendas (Madrid)
Tel. +34/91/6 23 20 00
Telefax +34/91/6 62 02 66

SWEDEN

Miele AB
Industrivägen 20
Box 1397
171 27 Solna
Tel. +46(0)8/5 62 29-000
Telefax +46(0)8/5 62 29-209

SWITZERLAND

Miele AG
Limmatstr. 4
8957 Spreitenbach
Tel. +41(0)56/4 17 20 00
Telefax +41(0)56/4 17-24 69

TURKEY

Miele Elektrikli Aletler
Diş. Tic. ve Paz. Ltd. Şti.
Güvercin Sokak No. 10
34330 Levent-Istanbul
Tel. +90/2 12/3 25 84 40
Telefax +90/2 12/3 25 84 49

UKRAINE

Miele LLC
Spaskaya St., 30 A
04070 Kiev
Tel. +38 (8)044 4960300
Telefax +38 (8)044 4942285

UNITED ARAB EMIRATES

Miele Appliances Ltd.
Gold & Diamond Park
Sheikh Zayed Road
Building No. 6,
Offices Nos. 214-220
Dubai
Tel. +971 4 3418444
Telefax +971 4 3418852

USA

Miele, Inc.
9 Independence Way
Princeton, NJ 08540
Tel. 001-800/843 72 31
Telefax 001-609/419 42 41

OTHER COUNTRIES:

Sales International
Miele & Cie. KG
Carl-Miele-Straße 29
33332 Gütersloh
Tel. +49(0)52 41-89 15 07
Telefax +49(0)52 41-89 15 00

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